Cast iron Gate Valve inside screw AISI 304 stainless steel trim PN10 handwheel operated for transformer oil

Main characteristics

- Manufactured in Italy in accordance with EN 1171
- Face-to-face length according to EN 558-1, basic series 14
- Flanged according to EN 1092-2 PN10 with raised face, undrilled, PN16 or other specifications on request
- Bolted bonnet
- Inside screw thread clockwise closing, adjustable stuffing box
- Minimal pressure drop
- Hydrostatically tested according to EN 12266-1: Test type P11-P12 Rate A
- Pressure Equipment Directive 2014/68/UE Group 1
- 100% full bore
- Gate valves are bi-directional and can be installed in any position. However, the preferred orientation is with the stem pointing vertically upwards.

Field of application

Transformer oil: cooling circuits

Corrosion protection

Integrally coated with bicomponent wet epoxy resin high corrosion resistance painting Grey Ral 7011

Ratings

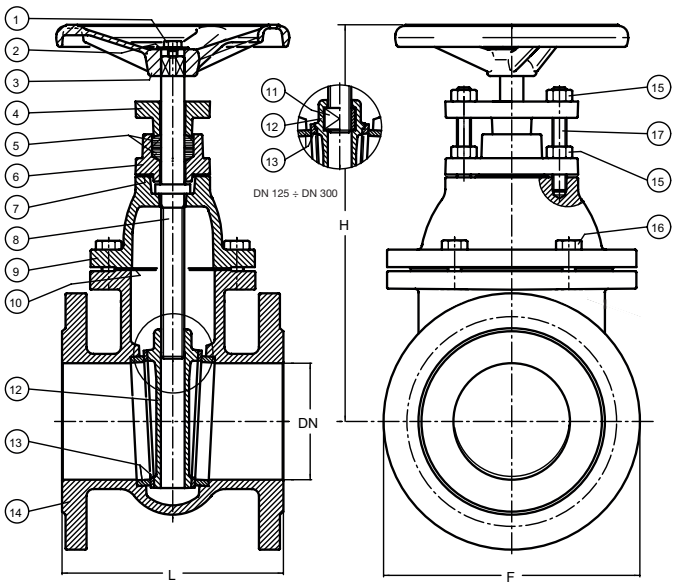
Working temperature (°C)	-10 to +120
Max Working pressure (bar)	10

Hydrostatically tested according to EN 12266-1 (bar)

P11 Body test	P12 Seat Test water	P12 Seat test air
15	11	6

Material specification

Nr	Parts	Material	Specification
1	Screw	Zinc-plated 8.8 carbon steel	EN ISO 4017
2	Washer	Zinc-plated carbon steel	EN 7092
3	Handwheel	EN-GJL-250 grey cast iron	EN 1561
4	Packing gland	EN-GJL-250 grey cast iron	EN 1561
5	Packing	Ptfe	ASTM 4894
6	Stuffing box	EN-GJL-250 grey cast iron	EN 1561
7	Gasket	Rubber	NBR 2004
8	Stem	X12Cr13 Stainless Steel	AISI 410
9	Bonnet	EN-GJL-250 grey cast iron	EN 1561
10	Gasket	Fasit 205	-
11	Motherscrew	Carbon steel	A105
12	Wedge DN 40-DN 100	Carbon steel + AISI 304L stainless steel	A105+AISI 304L
12	Wedge DN 125-DN 300	EN-GJL-250 grey cast iron	EN 1561
13	Seats	Stainless steel	AISI 304L
14	Body	EN-GJL-250 grey cast iron	EN 1561
15	Nut	Zinc-plated 8.8 carbon steel	ISO 4032
16	Screw	Zinc-plated 8.8 carbon steel	EN ISO 4017
17	Tie rod	Zinc-plated 8.8 carbon steel	-



Technical data

DN	40	50	65	80	100	125	150	200	250	300
F mm	150	165	185	200	220	250	285	340	395	445
L mm	140	150	170	180	190	200	210	230	250	270
H mm	230	245	290	315	355	415	460	545	635	725
Weight Kg	9	11	15	18	22	31	40	60	85	135
Handwheel Ø mm	125	125	150	150	175	200	200	225	250	250
Turns open/close nr	10	12,5	16	20	25	25	30	40	50	60
Max torque gate closing Nm	30	30	35	35	40	45	45	60	65	70
Kvs value	107	250	430	790	1.250	1.960	2.790	2.880	4.306	6.380

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